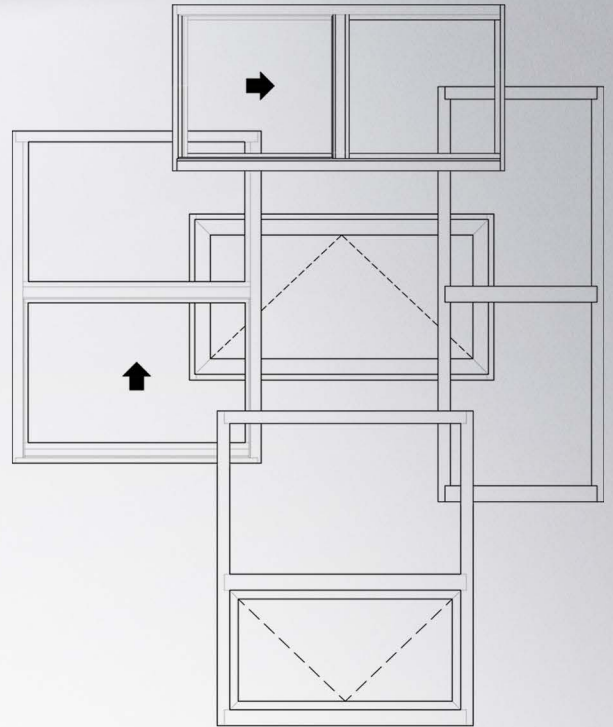




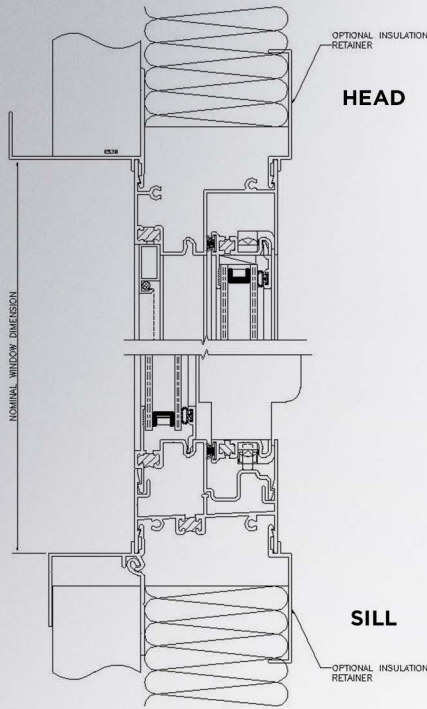
2500 / S250 SERIES

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- Tested and validated thermal performance
- Superior air, water, and structural performance
- Large selection of glass and finish options
- Wide range of architectural configurations
- Factory installed perimeter fins and accessories for masonry, IPS, and stucco applications
- Pre-assembled steel frame options
- Custom direct quoting program



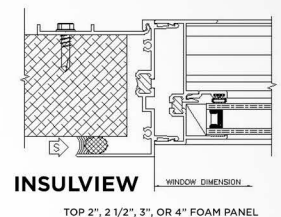
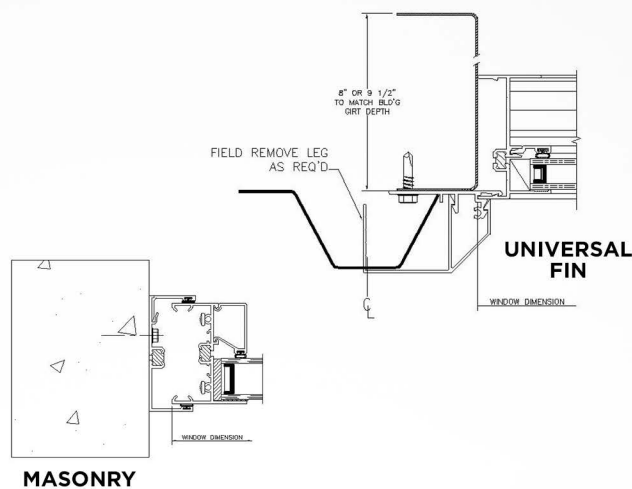
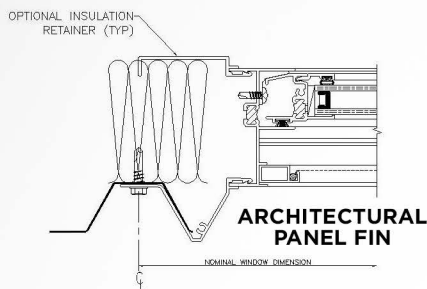
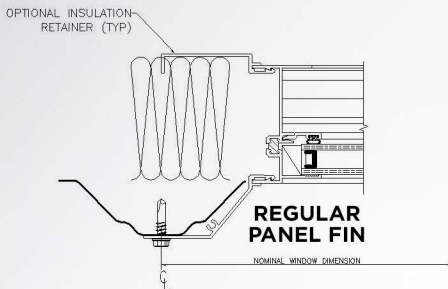
The Most Complete Metal Building Window System on the Market.



Window Configuration	Center of Glass - CLR IG			Total Window - CLR IG		
	U-Value	SHGC	VT	U-Value	SHGC	VT
XO Slider	0.496	0.762	0.81	0.59	0.62	0.65
Fixed	0.483	0.763	0.81	0.54	0.67	0.71
Projected	0.483	0.763	0.81	0.64	0.53	0.54
Single Hung	0.496	0.762	0.81	0.59	0.62	0.65

Window Configuration	Center of Glass - BRZ IG			Total Window - BRZ IG		
	U-Value	SHGC	VT	U-Value	SHGC	VT
XO Slider	0.495	0.625	0.61	0.59	0.51	0.49
Fixed	0.483	0.626	0.61	0.54	0.55	0.53
Projected	0.483	0.626	0.61	0.64	0.44	0.40
Single Hung	0.495	0.628	0.61	0.59	0.51	0.49

Window Configuration	Center of Glass LOW E* IG			Total Window LOW E* IG		
	U-Value	SHGC	VT	U-Value	SHGC	VT
XO Slider	0.293	0.277	0.44	0.45	0.24	0.44
Fixed	0.293	0.277	0.44	0.39	0.25	0.48
Projected	0.293	0.277	0.44	0.53	0.21	0.37
Single Hung	0.293	0.277	0.44	0.45	0.24	0.44



Data was calculated using Windows 6.3 computer program with NFRC validated spectral data files.

+ Data was calculated using DSB Clear & DSB Bronze insulated glass and DSB Clear Low E Glass (Guardian Low E 55/27 #2 surface)

* Total window results are an average of several common window sizes per configuration