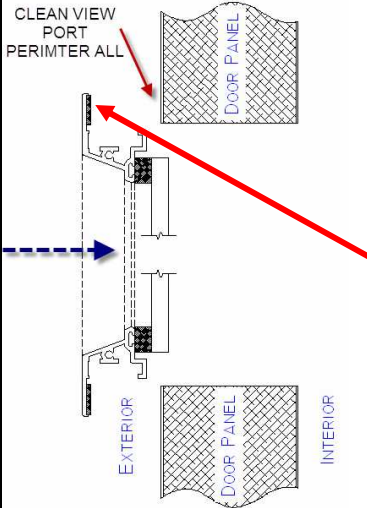
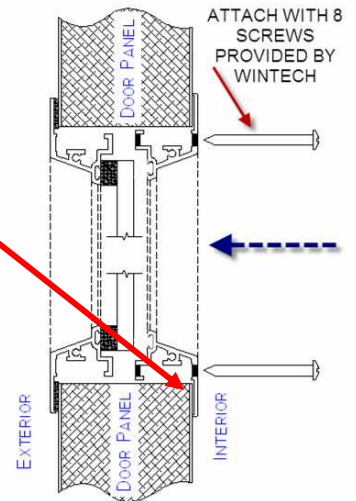


SINGLE TEMPERD GLASS SHOWN
INSULATED GLASS NOT AN OPTION



View Port Installation:

- ☑ Clean view port opening perimeter for installation.
- ☑ Determine the exterior side of the door. Obtain exterior view port assembly (*No clear or access attachment holes*) with glass installed.
- ☑ Apply line of High Temp Sealant to perimeter leg of view port for door to view port seal.
- ☑ Insert the exterior view port glass assembly into the hole.
- ☑ Center the view port in the opening allowing for equal spacing.
- ☑ Measure the view port frame in several places to make sure that the frame is square with the door frame



- ☑ Apply line of High Temp Silicone to perimeter leg of interior view port assembly for door to view port seal.
- ☑ Insert the inner view port frame (*side with clear and access attachment holes, no glass*) to the assembly making sure to line up the screw with the starter hole.
- ☑ Insert all 8 screws loosely. - ***Do Not completely tighten the screw at this time.***
- ☑ Check one more time to make sure the view port is square with the door frame. - ***Now tighten all screws.***

- ☑ Use approved or applicable High Temperature Silicone and run interior wet seal between glass and view port material. *****NOTE*****- Allow 14-21 days for 100% cure time for silicone wet seals before use of view port.

- ☑ Clean and remove any excess silicone. Clean the view port frame and door panel with denatured alcohol or window cleaner.

- ☑ In the event that the view port to door skin is not sealed properly, apply a secondary exterior seal around the entire view port perimeter.

