WINTECH

SD4200 4" Non-Thermal Submittal Form

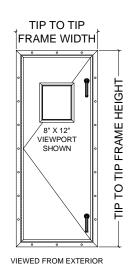
Specification of Materials Used

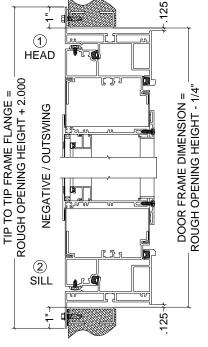
Door Construction – 45° degree mitered corners with

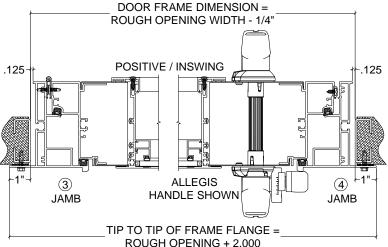
screw spline assembly:

SD4200 NEGATIVE / OUTSWING SHOWN AT HEAD & SILL

POSITIVE / INSWING SHOWN AT JAMBS







Note and Special Instructions

- \sim Unless otherwise noted, all doors are as viewed from exterior.
- ~ Unless otherwise noted, all doors are dimensioned ¼" less than clear or rough opening.
- ~ Hinges are opposite latching hardware, unless a plug door or fixed access panel has been supplied.
- ~ Allegis Handles shown on drawings, refer to Latching Handle section for project specific hardware.
- ~ Negative (Outswing) Head and Sill detailed. Positive (Inswing) Jambs detailed.
- ~ Door frame is weeped at sill, do not install upside down.
- ~ Refer to WinTech Installation Manual for door mounting, maintenance, and cleaning.
- ~ Details are not to scale.

Creation Date: 4/28/2017	<u>Item #: SD-4200</u>	Revision Date:xx/xx/20xx

1	
□ Negative (Outswing)	□ Positive (Inswing)
Aluminum Extrusions – Alum with minimum wall thickness .0	
Double Gasket Door (2g) – Tw EPDM Closed Cell sponge gask	
Foam Door Insulation – Made	
AUTOFROTH® 2 part Expands	
Density of 2.40 lbs/ f^3 , and therm	nai properties of $K = 1.90$
$R_{\text{Foam Only}} = 10.5.$	
Door Panel Skins:	
Interior Skin:	
Exterior Skin:	

Hinge/s - #304 Stainless Steel Piano Hinge:

<u>View Port Glass (if applicable):</u>				
□ View Port		□ No View Port		
□ 8" x 8"	□ 8" x 12"	□ 12" x 12" (<i>Viewing Size</i>		
□ Other:				
Make up:				

□ Continuous Hinges □ No Hinges

(Single Hinge)

Note: Non-Thermal View Port Shown, Thermal View Port Available

Customer Information:

□ 10" Hinges

(Multiple Hinges)

Latching Handles:

Design to
Project:
Customer:
Cartonia
Engineer:
wishest.
Contractor: