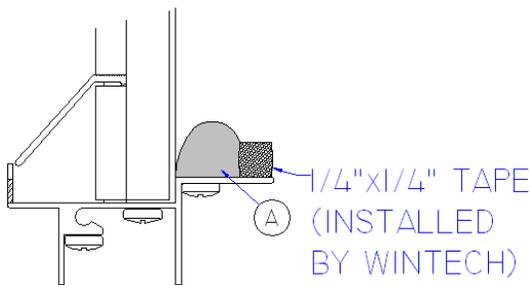


Sleeve Installation and Sealing:

- ☑ After louver / window frame has been installed in the opening, clean louver fins prior to PTAC installation to remove any construction dust, debris, or contaminants.
- ☑ Install foam baffles (only on louver struts) if required. ***Make sure that proper diffuser grill is installed on Sleeve as WinTech does not supply diffusers as a standard. ***
- ☑ Remove flat washer (4 thus) and nuts (4 thus – #10-24) and store in safe place, these attach sleeve to louver.



louver (A) *left.*

- ☑ Recommended caulking for louver to sleeve seal would be a Dow 995, 795, or equal neutral cure silicone. Final silicone application is up to installer for proper adhesion and cohesion compatibility to louver finish and PTAC sleeve.

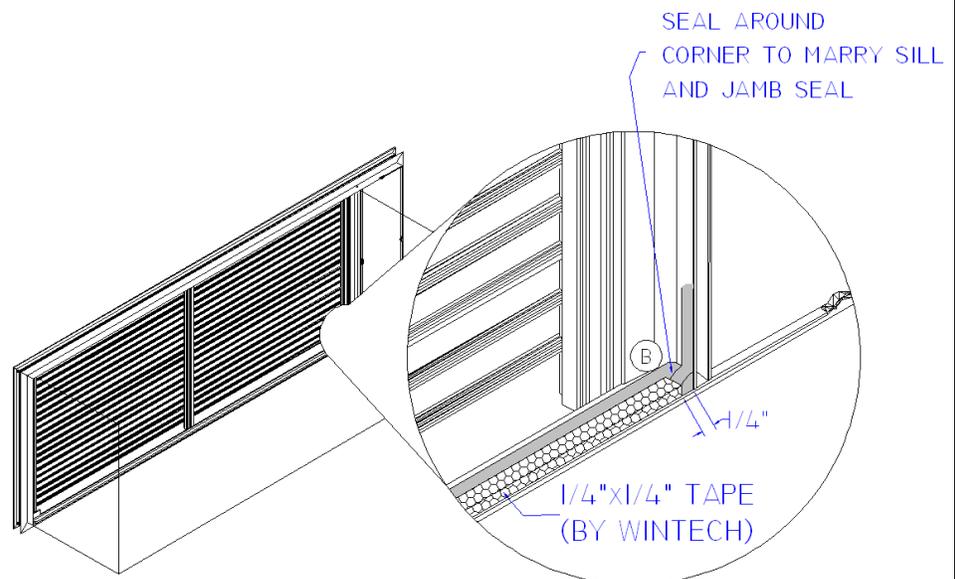
- ☑ Be sure to wrap sealant around the end of 1/4" x 1/4" tape so that a continuous seal can be married together at the sill to the jamb location. This ensures a water tight seal around the PTAC sleeve to louver (B) *right.*

- ☑ Place sill of PTAC sleeve on 1/4" x 1/4" tape at approximately a 45° angle.

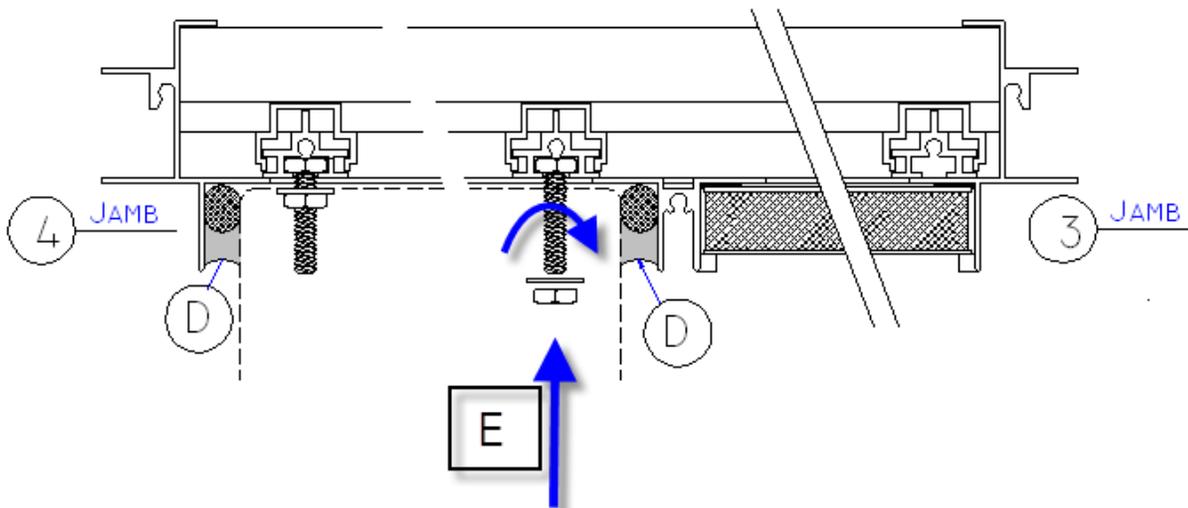
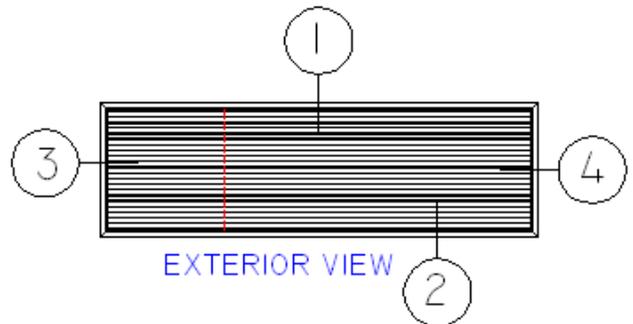
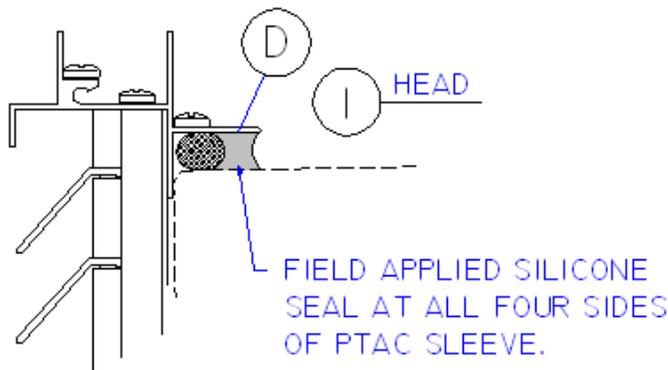
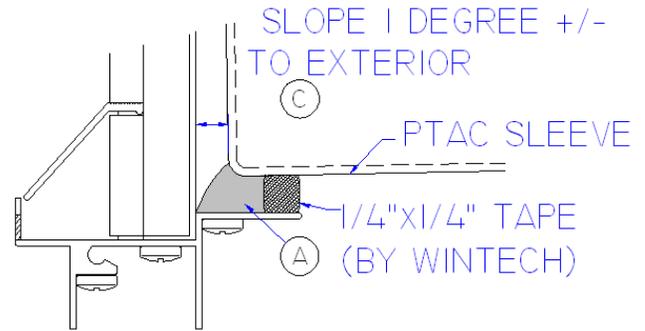
- ☑ Roll the sleeve into the louver frame, while making sure the holes in the sleeve are aligned with the threaded bolts that are located by WinTech. This louver has been factory prepped with a mounting bolt pattern to match the hole locations on the PTAC sleeve of the specified PTAC manufacturer per project. (These bolts can be adjusted in the field if necessary, by loosening and moved to desired location.)

- ☑ Mounting holes on the PTAC sleeve should align with the installed bolts on the louvers.

- ☑ Dry fit PTAC sleeve to test for any deficiencies in size, square, or protrusion of components on sleeve.
- ☑ Evaluate access at sill of PTAC as depending on the amount of room or distance from PTAC sleeve to floor at sill.
- ☑ If access space allows, provide continuous interior seal between PTAC sleeve and louver frame after install. If no access space available for this interior seal, provide generous 1/2" wide x 3/8" height continuous caulk seal to outside of 1/4" x 1/4" tape (installed by WinTech) on



- ☑ When the sleeve has reached its maximum depth, slightly tip sleeve upwards (from the back) to provide a 1° slope towards the exterior of the sleeve (C) - *right*.
- ☑ Push PTAC sleeve down to seat the sleeve into the silicone seal / tape on the WinTech louver.
- ☑ Mechanically attach the sleeve to the louver by installing the flat washer and tightening the nuts (#10-24) clockwise, provided by WinTech (E) - *below*.
- ☑ Install sealant (and backer-rod if required) around perimeter of the sleeve (D) - *below*



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