



**AAMA/WDMA/CSA  
TEST REPORT**

**Rendered to:**

**WINTECH  
201 Industrial Boulevard  
Monett, MO 65708**

**PRODUCT TYPE: Aluminum Single Hung Window  
SERIES/MODEL: S250 Single Hung**

| Title                                      | Summary of Results                                  |
|--|---|
| ANSI/AAMA/WWDMA 101/I.S.2-97               | H-LC45 44 x 75                                      |
| AAMA/WDMA/CSA 101/I.S.2/A440-05            | H-LC45 1100 x 1900 (44 x 75)                        |
| AAMA/WDMA/CSA 101/I.S.2/A440-08            | Class LC – PG45 1118 x 1905<br>(44 x 75) – Type H   |
| Design Pressure                            | 2160 Pa (45.0 psf)                                  |
| Operating Force (in motion)                | 125 N (28 lbf)                                      |
| Air Infiltration                           | 1.22 L/s/m <sup>2</sup> (0.24 cfm/ft <sup>2</sup> ) |
| Water Penetration Resistance Test Pressure | 330 Pa (6.75 psf)                                   |
| Uniform Load Structural Test Pressure      | ±3240 psf (67.5 psf)                                |
| Forced Entry Resistance                    | Grade 10  |

**Test Completion Date: 10/01/10**

Reference must be made to Report No. QCT10-1922.01a, dated 10/14/10 for complete test specimen description and data.

**QUAST CONSULTING AND TESTING, INC.**

*Exterior Façade/Fenestration Consulting & Testing*

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